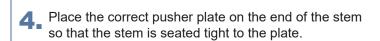
## The Right Connection<sup>®</sup>

## Mark hose to show where the end of the stem will be when the stem is fully inserted.

2. Wrap chains around hose so that each chain tail is 180° from the other, and so that the chains are behind the line drawn in step 1. Be sure that the chains are wrapped as tight as possible.



 Lubricate the stem and ID of the hose with Dixon lube. Start the stem into the hose by hand so that the stem won't grab the end of the hose.



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**5.** Place the cylinder end of the coupling inserter on the stud of the pusher plate as shown. Pull the chains through the holes in the coupling inserter as shown below. Be sure that the chains are pulled as tight as possible, and are locked into the narrow sides of the coupling inserter beam.

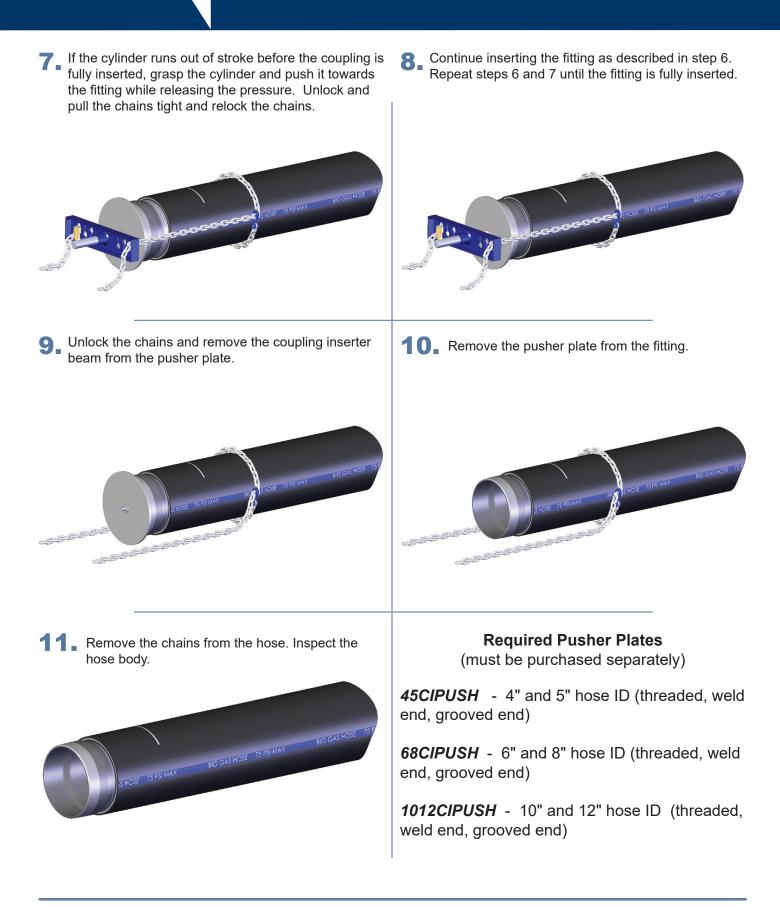


**6** Extend the cylinder to insert the fitting. If the coupling inserter begins to rock to one side, STOP extending the cylinder and reposition the chains as described in step 2.

TRAT

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