

Hammer Unions (continued)

Features:

- Butt weld configurations and other materials are available, contact Dixon™ for further information.
- Temperature rating: -32°C - 93°C
- Non-shocking cold water pressure means that the rated value is the maximum pressure at ambient temperature:
 - No spikes higher than this pressure.
 - No instantaneous pressure increases (0-2000 PSIG in ¼ of a second)
 - Ambient temperature: 21°C



Hammer unions work at extremely high pressures. Mismatching components of one series with another (ie series 602 with series 1502) can lead to destruction of property, serious bodily injury or death.

400 Series

Application:	Used on manifold and line connections, pump, suction and mud service. Up to 4000 PSI NSCWP (non-shock cold working pressure).
Colour:	Red sub, black nut

Size (inch)	Configuration	NSCWP	Forged Steel	
			Part No.	Price \$ (ea)
2	FNPT Threaded	4000	HU400200	431.04
3	FNPT Threaded	4000	HU400300	977.36
4	FNPT Threaded	4000	HU400400	1230.81

Price Group: SD
AD08



602 Series

Application:	For use in mud, manifold service and truck mounting applications running air, water, oil, gas or mud up to 6000 PSI NSCWP (non-shock cold working pressure)
Design:	Lip type seal ring minimizes fluid flow turbulence while creating a pressure seal.
Colour:	Orange sub, black nut

Size (inch)	Configuration	NSCWP	Forged Steel	
			Part No.	Price \$ (ea)
1	FNPT Threaded	6000	HU602100	274.90
2	FNPT Threaded	6000	HU602200	406.35
2	Buttweld	6000	HU602200BW	474.07
3	FNPT Threaded	6000	HU602300	729.59
3	Buttweld	6000	HU602300BW	1386.22
4	FNPT Threaded	6000	HU602400	1138.16
4	Buttweld	6000	HU602400BW	1047.08

Price Group: SD
AD08



1002 Series

Application:	For use in high pressure systems and truck mounting applications running air, water, oil, gas or mud up to 10000 PSI NSCWP (non-shock cold working pressure)
Design:	Lip type seal ring minimizes fluid flow turbulence while creating a pressure seal.
Colour:	Blue sub, red nut

Size (inch)	Configuration	NSCWP	Forged Steel	
			Part No.	Price \$ (ea)
1	FNPT Threaded	10000	HU1002100	189.50
2	FNPT Threaded	10000	HU1002200	382.87
2	Buttweld	10000	HU1002200BW	545.19
3	FNPT Threaded	10000	HU1002300	729.59
3	Buttweld	10000	HU1002300BW	1232.59
4	FNPT Threaded	10000	HU1002400	837.80
4	Buttweld	10000	HU1002400BW	1517.54

Price Group: SD
AD08



1502 Series

Application:	For use in extreme high pressure applications running air, water, oil, gas or mud up to 15000 PSI NSCWP (non-shock cold working pressure)
Design:	Lip type seal ring minimizes fluid flow turbulence while creating a pressure seal.
Colour:	Red sub, blue nut

Size (inch)	Configuration	NSCWP	Forged Steel	
			Part No.	Price \$ (ea)
1	FNPT Threaded	15000	HU1502100	364.79
2	FNPT Threaded	15000	HU1502200	441.79
2	Buttweld	15000	HU1502200BW	766.07
3	FNPT Threaded	15000	HU1502300	1041.27
3	Buttweld	15000	HU1502300BW	1605.09
4	FNPT Threaded	15000	HU1502400	2772.43
4	Buttweld	15000	HU1502400BW	3210.19

Price Group: SD
AD08

