

Dixon™ One-Piece Hammer Union Nuts

D



3" and 4"



6" and 8"

Features:	<ul style="list-style-type: none"> • Long lasting and dependable nut • All nuts are interchangeable with reliable brands • Cold working pressure: 2,000 PSI • 6" and 8" sizes have 4 lug design for more surface area to hammer
Material:	<ul style="list-style-type: none"> • Forged steel meeting AISI standards

Forged Steel			
Size (inch)	Description	Part No.	Price \$
3	Wing nut, figure 100	HU100300N	72.96
3	Wing nut, figure 206	HU206300N	114.16
4	Wing nut, figure 100	HU100400N	97.74
4	Wing nut, figure 206	HU206400N	127.54
6	Wing nut, figure 100	HU100600N	195.24
6	Wing nut, figure 206	HU206600N	802.55
8	Wing nut, figure 100	HU100800N	205.62
8	Wing nut, figure 206	HU206800N	230.31

Price Group: SD
AD08

Dixon™ Two-Piece Hammer Union Nuts



figure 200 / 206



suction and discharge

Application:	<ul style="list-style-type: none"> • Replacement for damaged hammer union nuts • Used with male one-piece flange adaptors
Features:	<ul style="list-style-type: none"> • Lug design provides enlarged surface area to hammer • Repair nut is pinned and bolted for perfect alignment • Nut can be installed on pre-existing hammer union assembly • Cold working pressure: 2,000 PSI • 4" figure 200/206 nut is interchangeable with reliable brands • 6" and 8" figure 100/200/206 nuts are interchangeable with reliable brands • Available in other series and sizes, contact Dixon™
Material:	<ul style="list-style-type: none"> • Forged steel meeting AISI standards

Forged Steel			
Size (inch)	Description	Part No.	Price \$
4	Split nut, figure 200/206, blue (includes bolts)	HU200400RN	146.57
5	Split nut, suction and discharge, black	HUS500RN	200.54
6	Split nut, figure 100, black (includes bolts)	HU100600RN	310.59
6	Split nut, figure 200/206, blue (includes bolts)	HU200600RN	195.76
8	Split nut, figure 100, black (includes bolts)	HU100800RN	343.67
8	Split nut, figure 200/206, blue (includes bolts)	HU200800RN	352.39

Price Group: SD
AD08

! Dixon™ recommends using Loctite® Threadlocker Red 271™ when bolting together two-piece hammer union nuts to ensure that bolts do not loosen when in service. Option two is to weld the seams of the split nut. Bolt torque recommendation is 60 foot pounds.